



# CAULK-MATE

## 60 Minute Decorators Caulk

### Description

*An easy to apply, quick drying, interior decorators filler that can be smoothed and over painted within 1-2 hours of application.*

### Uses

Bond It **CAULK-MATE** has good adhesion to most building materials and can be used for repairing small cracks and joints with no movement in plaster and wood.

It is ideal for use on:

- ◆ wood
- ◆ light fittings
- ◆ stair risings
- ◆ plaster
- ◆ brick
- ◆ concrete
- ◆ plasterboard

### Preparation

All surfaces must be clean, dry, sound and free from dust, oil or any other contaminants that may hinder adhesion. If necessary, in addition to mechanical means, cleaning with a solvent such as acetone is recommended for degreasing.

### Priming

Bond It **CAULK-MATE** does not require a primer on most common construction surfaces. However, in some cases it may be necessary to prime concrete or other surfaces for optimum adhesion. To determine whether a primer is required a sample should be tested.

Contact Bond It Technical Service Department for recommendations.

### Application

Apply using a standard sealant gun. Cut tip from cartridge, be careful not to damage the screw thread. Cut the nozzle at an angle of 45° to an opening slightly larger than the gap to be sealed, and fix to cartridge. Smooth down within 10 minutes using a slightly wetted spatula or sponge. Do not tool down after the skin has started to form. Do not saturate the surface with water as this will delay the curing process. **CAULK-MATE** can be over painted

with emulsion paint as soon as a skin forms, approx after 1 hour. For oil based paints, allow to dry completely for 24-48 hours before over painting. Remove excess product with a damp cloth.

### Limitations

Not suitable when:

- ◆ applied at temperatures below +5°C
- ◆ used in joints constantly immersed in water
- ◆ used in contact with bituminous products
- ◆ used in areas of high abrasion, e.g. floor joints
- ◆ joints that are subject to movement.

### Container Sizes

EU3 and EU4 plastic cartridge.

### Shelf Life

Use within 24 months from date of manufacture. Store in unopened cartridges at a temperature between 5-15°C.

### Colours

**CAULK-MATE** is available in white only.

### Storage Conditions

Store in cool, dry conditions. Protect from frost.

### Disposal of Containers

Do not leave empty containers where residue could be harmful to children, animals or the environment. Remove any containers to a central disposal point in accordance with local regulations.

### Health & Safety

Please refer to separate material safety data sheet for full handling, use and storage instructions. Keep out of reach of children. It is the users responsibility to determine suitability for use. In doubt contact our Technical Department for advice.

## Specification Summary

Fast Cure	Tools within 5 minutes
Skinning Time @ 20°C and 50%RH	Skins after 20 minutes
Full Cure	24 hours, dependant on bead thickness and temperature
Waiting Time Before Painting	1 hour for thin beads 24 hours for larger beads Minimum 24 hours for oil-based paints
Sag	None
Clean Up	Water

### Container Sizes:

<b>Colour:</b>	White	White
<b>Code:</b>	BDOHC300	BDOHC400
<b>Size:</b>	EU3	EU4
<b>Barcode:</b>	5060021364951	5060021364968

*The data presented in this leaflet are in accordance with the present state of our knowledge, but do not absolve the user from carefully checking all supplies immediately on receipt. We reserve the right to alter product constants within the scope of technical progress or new developments. The recommendations made in this leaflet should be checked by preliminary trials because of conditions during processing over which we have no control, especially where other companies raw materials are also being used. The recommendations do not absolve the user from the obligation of investigating the possibility of infringement of third parties rights and, if necessary clarifying the position. Recommendations for use do not constitute a warranty, either expressed or implied, of the fitness or suitability of the products for a particular purpose.*



Certificate Number: 6152  
ISO 9001  
ISO 14001



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